

Kingtronics®

KTR-RC Thick Film Chip Resistor

Application

- ◆ Entertainment: Stereo, TV tuners, Tape recorder
- ◆ Appliance: Air conditioner, Refrigerator
- ◆ Computer & relative products: Main board, PDA
- ◆ Communication equipment: Cell phone, Fax machine
- ◆ Power equipment: Power supply, II illumination equipment
- ◆ Measuring instrument: Electric meter, Navigation equipment



FEATURES

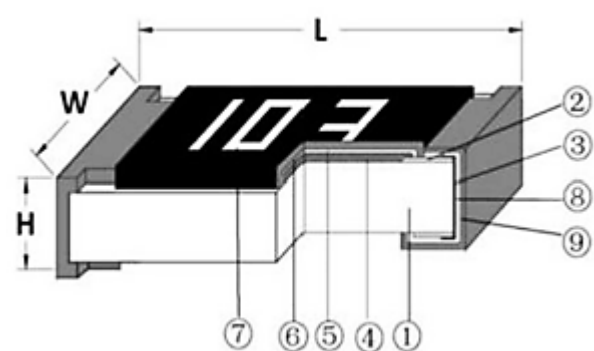
- ◆ Small size and light weight
- ◆ Reliability, high quality

Dimension

Dimension					
(Type)	L	W	H	T1	T2
1210	3.10±0.10	2.50±0.15	0.55±0.10	0.45±0.15	0.50±0.20
1218	3.10±0.10	4.60±0.10	0.55±0.10	0.45±0.20	0.40±0.20
1812	4.50±0.20	3.10±0.20	0.55±0.10	0.55±0.20	0.70±0.20
2010	5.00±0.10	2.50±0.15	0.55±0.10	0.45±0.15	0.50±0.20
2512	6.35±0.10	3.10±0.15	0.55±0.10	0.60±0.20	0.90±0.20

(unit):mm

Construction



NO.	construction	Major material
1	Ceramic substrate	Al ₂ O ₃
2	Conductive layer (Top)	Ag
3	Side conductive layer	NiCr
4	Resistive layer	RuO ₂ +glass
5	Inner protective layer	Glass
6	Outer Protective layer	Epoxy
7	Marking	Epoxy
8	Ni plating layer	Ni
9	Sn plating layer	Matte Tin
10	Conductive layer (Back)	Ag

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Derating Curve

Temperature usage rang	-55°C~+155°C
Describe	If the ambient temperature exceeds 70°C to 155°C , the power can be revised according to the curve in the following figure.
Power Attenuation curve	The graph shows the power attenuation curve for the KTR-RC Thick Film Chip Resistor. The Y-axis represents the Percent rated load (%) from 0 to 100 in increments of 20. The X-axis represents the Ambient temperature (°C) from -55 to 160 in increments of 20. The curve is a horizontal line at 100% load from -55°C to 70°C. At 70°C, the load begins to decrease linearly, reaching 0% at 155°C. The points (70, 100) and (155, 0) are marked on the curve.

Electrical characteristics

Type	1210	1218	1812	2010	2512
Rated power	1/2W	1W	3/4W	3/4W	1W
Max Working Voltage	200V	200V	200V	200V	200V
Max Overload Voltage	400V	500V	400V	400V	400V
Dielectric Withstanding Voltage	500V	500V	500V	500V	500V
Resistance Value of Jumper ±1%	<30mΩ	<30mΩ	<30mΩ	<30mΩ	<30mΩ
Resistance Value of Jumper ±5%	<50mΩ	<50mΩ	<50mΩ	<50mΩ	<50mΩ
Rated Current of Jumper	2A	6A	2A	2A	2A
Max Current of Jumper	10A	10A	10A	10A	10A

Remark: The rated voltage is calculated by the following formula

$$E = \sqrt{RP}$$

E : (Rated Voltage) (V)

P : (Rated Power) (W)

R : (Resistance) (ohm)

In case the value calculated by the formula exceed the maximum working voltage as above table 8, the maximum working voltage shall be regarded as rated voltage.

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Website: www.kingtronics.com

Email: info@kingtronics.com

Tel: (852) 8106 7033

Fax: (852) 8106 7099

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Standard Electrical Specifications

Type	(Power Rating at 70°C)	Max. RCWV	Max. Overload Voltage	T.C.R. (PPM°C)	Resistance Range
1210	1/2W	200V	400V	± 200	1Ω~10Ω
					10MΩ~22MΩ
				± 100	10Ω~10MΩ
1218	1W	200V	500V	± 200	1Ω~10Ω
				± 100	10Ω~1MΩ
1812	3/4W	200V	400V	± 200	1Ω~10Ω
				± 100	10Ω~10MΩ
2010	3/4W	200V	400V	± 200	1Ω~10Ω
					10MΩ~22MΩ
				± 100	10Ω~10MΩ
2512	1W	200V	400V	± 200	1Ω~10Ω
					10MΩ~22MΩ
				± 100	10Ω~10MΩ

Performance Specifications

Item	Test Methods	Test Conditions	Specification
Temperature Coefficient	JIS C 5201 4.8 IEC60115-1-4.8	$TCR = (R - R_0) / (t - t_0) R_0 \times 10^6$ (ppm) R_0 : Resistance at room temperature R : Resistance at 125°C or -55°C, t_0 : room temperature t : test temperature 125°C or -55°C	As SPEC
Short-time overload	JIS C 5201 4.13 IEC60115-1-4.13	Applied 2.5 times of rated voltage for 5 seconds. Measure the variation of resistance.	0.5%、1%: $\pm(1.0\%+0.05\Omega)$ 5%: $\pm(2.0\%+0.05\Omega)$
Solderability	JIS C 5201 4.17 IEC60115-1-4.17	Dip the terminal in a flux and then dip into a soldering bath at 245±5°C for 3±0.5sec.	(> 95% coverage)
Resist to soldering heat	JIS C 5201 4.18 IEC 60115-1-4.18	Dip the terminal in a flux and then dip into a soldering bath at 260±5°C for 10±0.5sec. Measure the variation of resistance.	$\pm(1.00\% + 0.05\Omega)$
Insulation resistance	JIS C 5201 4.6 IEC60115-1-4.6	Applied the dielectric withstanding voltage on the center of body for 60±5seconds. Then measure insulation resistance.	>10GΩ

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Item	Test Methods	Test Conditions	Specification
Dielectric withstanding voltage	JIS C 5201 4.7 IEC60115-1-4.7	Applied the dielectric withstanding voltage on the center of body for 60±5seconds.	No evidence of flashover, mechanical damage arcing or insulation breakdown
Terminal bending	JIS C 5201 4.33 IEC60115-1-4.33	Specimen shall be mounted on test board, then bend the board and maintained for 20±1s. the distance of bending is 5+0.2/0 mm for resistors which size no larger than 1206 or 2+0.2/0 mm which size larger than 1206. Measure the variation of resistance. (test board) (jig)	±(1.00% +0.05Ω)
Rapid temperature changes	JIS C 5201 4.19 IEC60115-1-4.19	Put specimen in a chamber which temperature can be T1: -55±3°C; T2: 155±3°C/125±3°C, 30min, repeated 300 cycles. Measure the variation of resistance.	0.5%、1%: ±(1.0%+0.05Ω) 5%: ±(2.0%+0.05Ω)
Humidity	JIS C 5201 4.24 IEC60115-1-4.24	Put the specimen in a chamber at 40±2°C temperature and 90~95% relative humidity, then applied rated voltage for 1.5H and rested for 0.5H repeatedly till total test time is 1000 ^{+48/-0} H. Measure the variation of resistance.	0.5%、1%: ±(1.0%+0.05Ω) 5%: ±(2.0%+0.05Ω)

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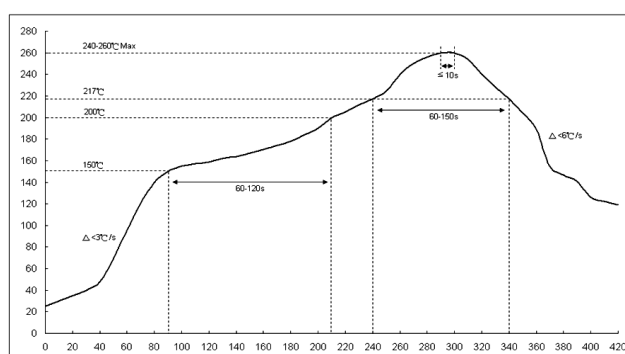
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Performance Specifications

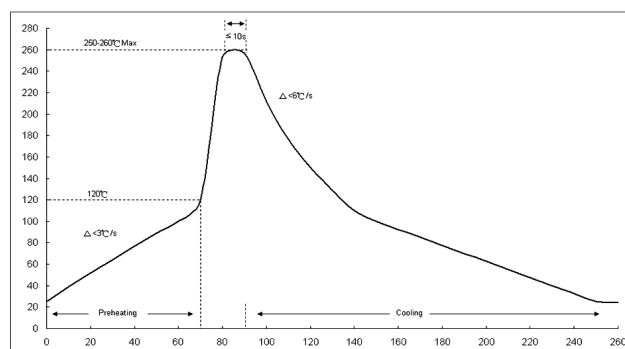
Item	Test Methods	Test Conditions	Specification
Load life	JIS C 5201 4.25.1 IEC 60115-1-4.25.1	Put the specimen in a chamber at $70\pm 2^{\circ}\text{C}$ temperature, ON TIME:1.5H, OFF TIME:0.5H, and applied rated voltage for 1000^{+24}_{-10}H . Measure the variation of resistance.	0.5%、1%: $\pm(1.0\%+0.05\Omega)$ 5%: $\pm(2.0\%+0.05\Omega)$
Moisture resistance	MIL-STD-202 METHOD 106	$25^{\circ}\text{C}\sim 65^{\circ}\text{C}$, 90~100%RH, 2.5H; 65°C 90~100%RH, 3H; $65^{\circ}\text{C}\sim 25^{\circ}\text{C}$ 80~100%RH, 2.5H, 10 cycles, Measurement at 24 ± 4 hours after test conclusion.	0.5%、1%: $\pm(1.0\%+0.05\Omega)$ 5%: $\pm(2.0\%+0.05\Omega)$

Soldering

Recommend reflow soldering profile



Recommend wave soldering profile



Hand soldering temperature

The iron temperature is $350\pm 10^{\circ}\text{C}$, hand soldering time less than 3S. Avoid solder iron tip direct touch the components body

Note: Specifications are subject to change without notice.

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